



C A S C A D E S E R I E S

A woman with long dark hair is seen from behind, relaxing in a hot tub. The hot tub is partially submerged in a body of water, and the scene is set against a backdrop of a sunset or sunrise over a lake or river, with hills visible in the distance. The water in the hot tub is bubbling, and the overall atmosphere is serene and luxurious.

Cascade spas

Spa Design Has Evolved to the Next Level

Years of product innovation, development and field-testing has perfected the most unique and luxurious spa series in the world, the Cascade Series. For the first time ever, a vanishing (or negative) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates two issues associated with traditional hot tubs; water displacement from multiple bathers and the need for space-consuming skimmers.

In the past, owning a vanishing edge spa would require a home owner to have an expensive custom spa built on-site with a complex plumbing system. Not anymore. The Cascade Series is the full package and can be installed anywhere with no additional plumbing required. All the benefits of a traditional spa with all the high-end luxury that you can only get from the Cascade Series from Coast Spas.



A Coast Spas® hot tub delivers a world of new experiences, improved health and an environment that is meant to be shared with friends and family.

There are endless ways that hot tub ownership will make a positive impact on your life. At Coast Spas® we are passionate about what we build, knowing that the spas we make will change the lives of their owners. This drives us everyday to craft the highest quality product possible. Our constant innovation and advancement is motivated by knowing that what we do and how we do it, truly makes a difference to the lives of our customers.

You'll find that our commitment to quality, devotion to perfection and passion for hydrotherapy produces a product that can't be easily rivaled. So get excited. Life is better with a Coast Spas® Hot Tub.



Cascade I

The Best Seat in the House...Times Two

An entire full sized luxury spa built specifically to pamper two people to the absolute maximum. Massive twin captain hybrid loungers are the focus for this spa's layout and design. These mirrored seats are located on either side of a soothing waterfall, positioned to face directly towards the large vanishing edge and features arm rests, foot-massage jets and plush pillows. The Cascade I also has a unique cool down seat with calf massage jets located directly in the middle of the spa so you can keep watching that beautiful sunset.

The Cascade I is large and luxurious and is able to seat five adults very comfortably. A large color LCD screen allows for easy control of the spas jets, lights and programming features. Fully adjustable stainless steel jets and hand controls allow for total customization of your hydrotherapy experience. Three built-in waterfalls plus an illuminating underwater light are just some of the many features this stunning spa has to offer.



CASCADE I

Seating	5 Adults
Water Capacity	1730 L 450 US Gal
Dimensions	94.5 x 94.5 x 40 (31 front) in 240 x 245 x 101.6 (78.7 front) cm


Elite Series


30 Jets	North America International	4HP + 1.5HP 5HP SF + 1.5HP
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	CONTROL PANEL Lit Color LCD Control Center
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	JET STYLE Trillium Stainless Steel Hydrotherapy Jets
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	AUTO CLEANING Sweeper Jet
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	HAND CONTROLS Stainless Steel Hand Controls
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	FILTRATION 100 sq. ft. Hydro Cyclonic Filtration System®
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Buyer's Tip:

We list our spas in True Horsepower.
See below for Brake HP Ratings

North American:	
1.5HP = 2BHP	4 HP = 6 BHP
3 HP = 5 BHP	5 HP = 7 BHP
International:	
5HP = 7BHP	1.5HP = 2BHP
5HP(SF) = 7BHP	

SF = Super Flow; pump with a more aggressive pump impeller for more thrust.



Cascade II

The Biggest Vanishing Edge Spa We Build with the Largest Waterfall Available

Corner to corner this spa measures over 11 feet, seats 7 people comfortably and has over 6 feet in waterfalls. It's large, it's powerful and it's very impressive.

The Cascade II has up to 61 massage therapy jets and three jet pumps with the horsepower to deliver some serious massage therapy. This spa has no bobbing skimmer and no grate. Water flows over a four foot waterfall into a closed pressurized filtration system so you don't sit in the same body of water as your filter.

With a lit color LCD control panel, stainless steel hand controls, Trillium stainless steel jets, versatile seating, floor sweeper jet, open seating, large foot well, cool down seat, step-in seat, underwater light, captains chair and no-float lounger, this spa comes standard with more premium design features than are found on the most expensive spas.

In addition, your new Cascade II spa comes with the largest waterfall ever installed on a portable hot tub. This exclusive adjustable water feature is elevated far above the waterline, positioned to allow you to sit directly under it. You will enjoy the relaxing sensation of warm water pouring over your tired shoulders that will melt away all your stresses of the day.

Handcrafted quality workmanship and advanced engineering have made the Cascade II one of the most desired and impressive spas on the planet.



CASCADE II

Seating **6 to 7 Adults**
 Water Capacity **1817 L | 480 US Gal**
 Dimensions **233.7 x 256.5 x 119.5 (79 front) cm**
92 x 101 x 47 (31 front) in

Elite Series

51

Jets

North America
 International

2x 4HP + 1.5HP
2x 3HP + 1.5HP

Luxury Series

61

Jets

North America
 International

2x 5HP + 1.5HP
2x 5HP SF + 1.5HP



CONTROL PANEL
 Lit Color LCD
 Control Center



JET STYLE
 Luxury Trillium Stainless
 Steel Hydrotherapy Jets



AUTO CLEANING
 Sweeper Jet



HAND CONTROLS
 Stainless Steel
 Hand Controls



FILTRATION
 175 sq. ft. Hydro Cyclonic
 Filtration System®



Includes:
Exclusive 24" Waterfall

Buyer's Tip:

We list our spas in True Horsepower.
 See below for Brake HP Ratings

North American:

1.5HP = 2BHP | 4 HP = 6 BHP
 3 HP = 5 BHP | 5 HP = 7 BHP

International:

5HP = 7BHP | 1.5HP = 2BHP
 5HP(SF) = 7BHP

SF = Super Flow: pump with a more
 aggressive pump impeller for more thrust.

Elite Series - Jet Style: Trillium SS Jets | Filtration: 100 sq. ft. Cyclonic



Cascade III

the Phantom

This Spa Turns Heads, Drops Jaws, and Gives an Incredible Massage

We didn't build the Cascade III to blow minds, but that's exactly what it has become known for. This spa attracts attention so well that we build one to take with us to every show and any event we sponsor. The Phantom was initially built due to overwhelming requests to have a vanishing edge spa that would look stunning if installed into the corner of a deck, yard or room. However instead of becoming a spa that sat in the corner of a yard, it has become the centerpiece.

Full color LCD controls with stainless steel waterfalls, jets and hand controls are just some of the prestigious aesthetic features that come standard on the Cascade III. The Phantom's unique shape allows for two opposing seats with jets that wrap around your upper body, to give the Trillium massage jets a superior

vantage to properly massage your lower neck, back and triceps. The Cascade III was designed with barrier-free seating to accommodate your friends and family without locking them into a specific seating position.

Vibrant light packages, sound systems and even LCD TV's can be added to make this spa your pride and joy. An industry-leading commercial-grade pressurized filtration system keeps your water crystal clean. With the vanishing edge on the front of the spa, you don't have to worry about water displacement or having a filter grate and skimmer taking up extra room. If you want a spa that will be the centerpiece of your backyard, you will want the one-and-only Cascade III - Phantom.

"I like to stretch out with my crossed arms draped over the Vanishing Edge. Watch the sun go down as the water slowly streams past me before falling over the infinity edge. The refreshing sound of the soothing waterfall dropping gently behind me, the warmth of the water and the sun on my face delivers a level of tranquility and contentment that was all too rare in my life... until now."

- Robyn, British Columbia - Phantom Owner



CASCADE III - The Phantom

Seating	7 Adults
Water Capacity	1817 L 480 US Gal
Dimensions	239 x 239 x 119.5 (76 front) cm 94 x 94 x 47 (30 front) in

Elite Series

51

Jets

North America
International

2x 4HP + 1.5HP
2x 3HP + 1.5HP

Luxury Series

61

Jets

North America
International

2x 5HP + 1.5HP
2x 5HP SF + 1.5HP



CONTROL PANEL

Lit Color LCD
Control Center



JET STYLE

Luxury Trillium Stainless
Steel Hydrotherapy Jets



AUTO CLEANING

Sweeper Jet



HAND CONTROLS

Stainless Steel
Hand Controls



FILTRATION

175 sq. ft. Hydro Cyclonic
Filtration System*



Includes:
Exclusive 24" Waterfall

Buyer's Tip:

We list our spas in True Horsepower.
See below for Brake HP Ratings

North American:

1.5HP = 2BHP
3 HP = 5 BHP

4 HP = 6 BHP
5 HP = 7 BHP

International:

SHP = 7BHP
SHP(SF) = 7BHP

1.5HP = 2BHP

SF = Super Flow: pump with a more
aggressive pump impeller for more thrust.

Elite Series - Jet Style: Trillium SS Jets | Filtration: 100 sq. ft. Hydro Cyclonic

Cascade IV

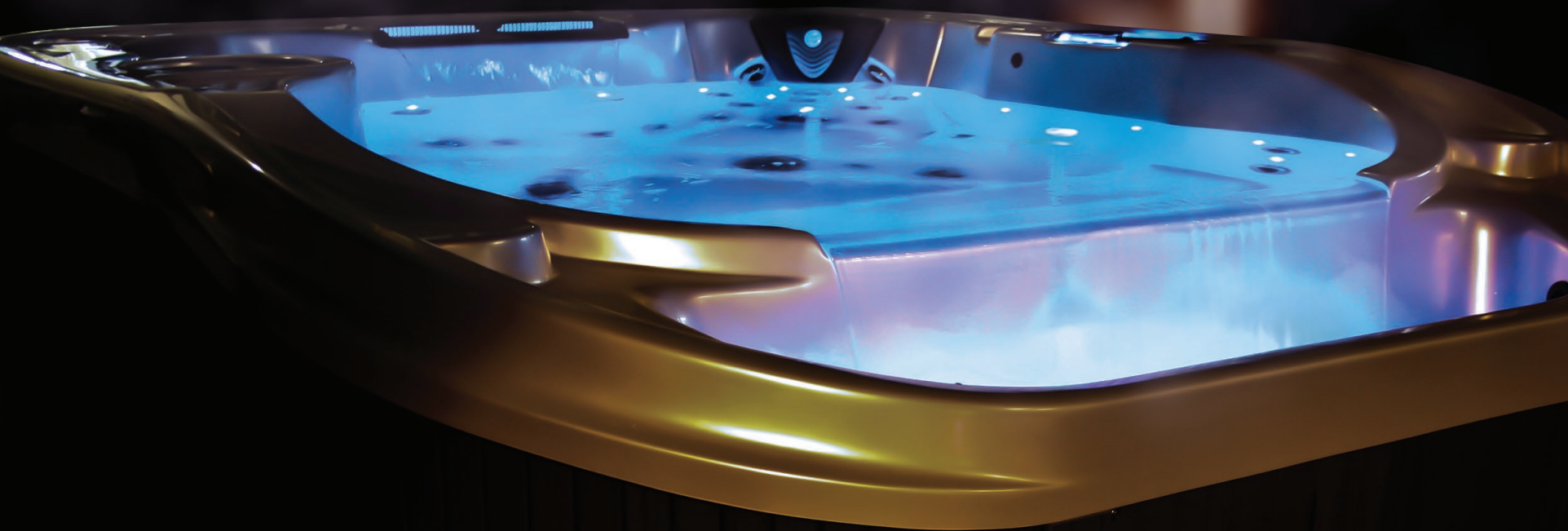
the Edge

A Large Impression from a Small Footprint

The Edge is the most compact Cascade Series spa available. Being smaller than its predecessors allows for installation in a broader range of environments. The new Edge sports a unique seating arrangement with a bench-style area that will accommodate a surprising amount of bathers, without feeling crowded. The two massage seats are designed to position the bather deep into the spa with jets aligned to target the back, neck, hips, hands and legs for a premium hydrotherapy experience.

In keeping with all other Cascade models, the Edge provides zero water displacement, keeping the water level consistently perfect. The Cascade IV has a sleek low profile that distinguishes it from other Cascade Series Spas, making it the right choice for a location with a 360 degree view. The Edge comes standard with a sheer descent waterfall which slightly overhangs the spa shell, allowing a soothing stream of water to drop directly into the hot tub. This creates a pleasing ambiance that will melt away your tension, providing the ultimate environment to relax and spend time with loved ones or socialize with friends.

A simple, elegant design that accentuates function and practicality while maintaining a size that can fit into any space. The Cascade IV has the Edge when it comes to being the most versatile negative edge spa we build.





CASCADE IV - The Edge

Seating	5 to 6 Adults
Water Capacity	1218 L 322 US Gal
Dimensions	197 x 228 x 101.5 (80 front) cm 78 x 90 x 40 (32 front) in

Elite Series

41

Jets

North America
International

5HP + 1.5HP
5HP + 1.5HP



CONTROL PANEL

Lit Color LCD
Control Center



JET STYLE

Trillium Stainless Steel
Hydrotherapy Jets



AUTO CLEANING

Sweeper Jet



HAND CONTROLS

Stainless Steel
Hand Controls



FILTRATION

100 sq. ft. Hydro Cyclonic
Filtration System®



Includes
Sheer Descent Waterfall

Buyer's Tip:

We list our spas in True Horsepower.
See below for Brake HP Ratings

North American:

1.5HP = 28HP | 4 HP = 6 BHP
3 HP = 5 BHP | 5 HP = 7 BHP

International:

5HP = 78HP | 1.5HP = 28HP
5HP(SF) = 78HP

SF = Super Flow: pump with a more
aggressive pump impeller for more thrust.

Cascade V

Horizon

The Culmination of More Than Ten Years Building Vanishing Edge Spas

We have built, tested and sold thousands of Cascade Series spas around the world. We've made improvements and upgrades to all of our models based on field testing and engineering advancements. Coast Spas® perfected the art of building portable vanishing edge spas and then designed a new one, the Cascade V - Horizon.

With the experience accumulated over the years, we made sure that we got every little detail just right. This design has something for everyone, whether its an oversized and ultra comfortable lounge seat, open love seat, the deep massage chairs or the seat that is positioned right under our exclusive 24" waterfall. Finding your favorite spot in this spa will not be easy.

The Horizon is loaded with water features. Two fountains on either side of the expansive vanishing edge, plus the largest waterfall ever installed on a spa are all gorgeously integrated into this stunning design.

The Cascade V has stainless steel hand controls, color LCD control panel, plush pillows and a pressurized commercial-grade Hydro Cyclonic Filtration System®. No matter what you are seeking in a hot tub, the newest member to the Cascade Series is sure to have it in spades. The Cascade V is built to be the customer's choice award winner for "The Ultimate Vanishing Edge Spa".



CASCADE V - The Horizon

Seating	6 to 7 Adults
Water Capacity	1340 L 354 US Gal
Dimensions	83.25 x 92 x 46 (32.5 front) in 211 x 234 x 116 (82 front) cm

Elite Series

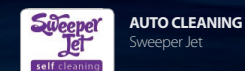
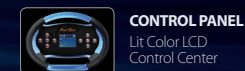
41 Jets	North America	5HP + 1.5HP
	International	5HP + 1.5HP

51 Jets	North America	2x 4HP + 1.5HP
	International	2x 3HP + 1.5HP

Luxury Series

61 Jets	North America	2x 5HP + 1.5HP
	International	2x 5HP SF + 1.5HP

Also Available with:
See Page #15 for details



Buyer's Tip:

We list our spas in True Horsepower.
See below for Brake HP Ratings

North American:
1.5HP = 2BHP | 4 HP = 6 BHP
3 HP = 5 BHP | 5 HP = 7 BHP

International:
5HP = 7BHP | 1.5HP = 2BHP
5HP(SF) = 7BHP

SF = Super Flow: pump with a more
aggressive pump impeller for more thrust.

Elite Series - Jet Style: Trillium SS Jets | Filtration: 100 sq.ft. Cyclonic.

QUALITY

A hot tub needs to be ready for use 24 hours a day, 365 days a year. It can be outside in the blistering sun, pelted by rain and hail or covered with snow in a freezing blizzard. We build our spas to endure the most extreme conditions, and we build them to do it flawlessly for years.

We don't build our own motors and we don't produce the plumbing or hydrotherapy jets that you will find in our spas. But we do work closely with the finest supply partners and require that their standards meet our high expectations, ensuring a Coast Spa is built with only the highest quality components available.

We are one of the first manufacturers to be recognized for our high quality standards with ISO 9001:2008 certification. We fill and run every spa built and then perform a series of diagnostic and endurance tests. The workmanship, equipment and construction of the spa is then closely evaluated. Once approved, the spa is detailed, hand polished and padded for shipping. A complete final inspection is required before our spas leave on the journey to their new home.

We live by our founding mantra, which has always been the backbone of the Coast Spas Company since its inception:

"Quality shall in every case take precedence over quantity"



Not Just For Looks

A Cascade Spa Gives You Real Benefits That You Can't Get From Any Other Spa

1. Remember those bobbing skimmers that you find in hot tubs?

We're referring to the the floating telescope-looking things that take up the area of one seat or more. Well you won't find them in a Cascade Spa. Your vanishing edge waterfall does all the skimming of your spa water and with the pressurized commercial-grade Hydro Cyclonic Filtration System®, you will never share your spa with a dirty filter cartridge again.

2. Zero water displacement.

The water level will always stay the same no matter how many people are in the spa. No wasted water caused by overflow means less chemical usage and no additional energy wasted to heat the water, resulting in a smaller environmental impact. Not to mention the water always stays at the same perfect level at all times.

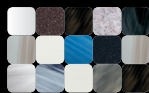
3. The very best view from your spa.

No other portable hot tub in the world can give you the same unobstructed view from your hot tub. Our patented vanishing edge design allows bathers to look out at an unobstructed view, beginning at your spa's waterline.

THE MOST IMPORTANT FEATURES ARE STANDARD ON A COAST SPA

We believe that a quality spa is not only built to the highest standards, but also includes the best equipment. All of the features listed below come standard when you purchase a Coast Spa®. These features range from functional and aesthetic design improvements to practical innovations that separate our hot tubs from all others.

STANDARD FEATURES



Choice of Beautiful
Spa Shell Colors



Choice Of Cedar or Coast
Guard Synthetic

*Slate upgrade available on
most models*



Sweeper Jet
Self Cleaning

- Waterfall(s)
- Freeze Protection
- Programmable Filtration Cycles
- Thread-In Jets
- Plush Headrests
- Ergonomic Seating
- Multi Level Seating
- Large Foot Well
- Recessed Jetting
- Anti-Slip Textured Floor
- Easy Grip Stainless Steel Controls
- Beverage Holder(s)

Built To Last® Features

- Titanium Heater
- Vacuum Formed Equipment Housing
- Powerful Energy Efficient Pumps
- Recessed Floor Drain
- Gate Valves
- Steel Reinforced Shell
- Bottom Moisture Protection
- Coast Guard Corners
- Pressure Treated Base Supports and Frame



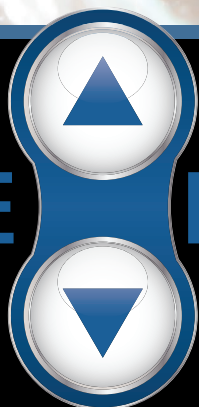
HE likes to start with a vigorous massage and then relax with an even and steady medium power level.



SHE starts with a gentle massage then switches to the WAVE feature and finishes with a deep tissue hydrotherapy treatment.



VARIABLE SPEED MESSAGE NUMBER MESSAGE CONTROL



A Massage That's Always Perfect

Our Variable Speed Spas Give You All The Control.

We are pleased to introduce a brand new way to get more from your hydrotherapy experience. Our variable speed pump system allows you to select your desired level of massage strength. With the touch of a button you can increase (or decrease) your massage intensity at any time. When you turn on the "wave" feature your hydrotherapy jets begin a unique wave action. Starting at your neck, the power will increase to maximum and then decrease to the minimum level as the next set of jets are triggered. This process follows the full length of your body, taking less than 10 seconds to complete one rotation. Since you are the one in control, you will be guaranteed to get exactly what you want from your variable speed massage therapy seat.

The Cascade V with Variable Speed control comes with standard jet pumps that have both high and low speeds and one variable speed pump with a separate control panel.

Coast Spas' Variable
Speed Massage Control
System is available on the:

CASCADE V The Horizon



51
Jets

North America
International

2x 5HP + 1x Variable
2x 5HP SF + 1x Variable

The Cleanest, Freshest Water

The Very Finest In Water Treatment for the Freshest Feeling Spa Environment

We've been building spas for a long time now and we know just how important it is to have clean water in your hot tub. For maximum enjoyment, peace-of-mind for you and your family and the longevity of your equipment, NOTHING is more crucial than the condition of your spa water. For this reason, Coast Spas installs a commercial-grade pressurized filtration system in every spa to ensure our water is the absolute best available.

PURIFICATION SYSTEMS

Different from filtration, purification systems will actively attack unwanted contaminants in your spa water. Filtration and Purifications systems can be used in combination. Check with your Coast Spa Dealer for possible configurations.

O₃ One Ozone System

Your hot tub will filter all of the water in your spa in a matter of minutes. However, the fabric of your filter is limited to capturing only the contaminants that are larger than 3 microns. To remove microscopic organic contaminants you'll require an ozonator. Ozone is one of the most powerful oxidizers known today. Ozonators produces energetic oxygen or "ozone" that oxidizes foreign contaminates.

O₃ One PLUS Ozone System

Performance Chip Ozone

Produces a higher concentration of ozone (more ppm) than the O₃ One Ozonator.

Crystal Clear Purification Chamber®

The Turbo Charger Upgrade to Your Ozone System.

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (before converting back to oxygen) thus drastically increasing its efficiency.



EcoClean® UV Sterilizer

Complete Bacteria Annihilation with an Intense UV Sterilization Tube.

The EcoClean™ UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99 percent of all bacteria that is exposed to it. UV sterilization systems have long been used for purifying drinking water and now its sterilization prowess can be used to effectively purify your spa water.

EcoClean® Salt Water Generator

A Refreshing Alternative to Traditional Spa Sanitation

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of sodium chloride reduces the amount of sanitizers needed for spa operation. Bathing water is softer, odorless, easy on sensitive skin and requires less frequent monitoring than standard sanitation methods.



No Pressure? Big Problem.

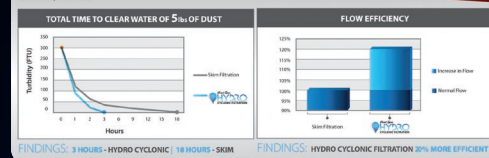
In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub. Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area. Without a pressurized system, once the water flow to the filter subsides, the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. So Coast Spas developed the Hydro Cyclonic Filtration System®. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area coupled with an oversized skimmer. We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on ALL of our spas. So you can rest easy knowing that your spa will have the best filtration system available.



HYDRO CYCLONIC FILTRATION vs SKIM FILTRATION

Results provided by non-partisan laboratory testing under equal conditions
Ellen Cove, New York

TEST RESULTS



FINDINGS: 3 HOURS - HYDRO CYCLONIC - 16 HOURS - SKIM
FINDINGS: HYDRO CYCLONIC FILTRATION 83% MORE EFFICIENT

THE BENEFITS OF HYDRO CYCLONIC TECHNOLOGY

83% More Efficient &
20% Faster
Than Skim Filtration

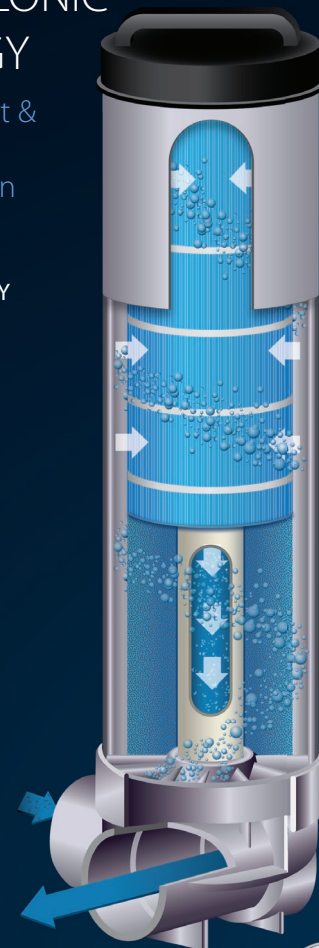
BENEFITS FROM HYDRO CYCLONIC TECHNOLOGY

No dirty filter sitting in the hot tub water with the bathers.

Captured contaminants will not re-enter the spa water when changing the filter or when pumps are deactivated.

The Water Diversion Blade® disperses water and contaminants evenly around the outside of the filter resulting in more efficient filtration.

Up to 175 sq.ft. of filter media (largest available in any hot tub) for superior water flow and less strain on your spa components.



Acrylic Colors

We offer only the finest acrylic material available. These elegant colors and textures will stay vibrant for the life of your spa. UV resistant and made to endure all the elements.



Sterling Silver



Alba



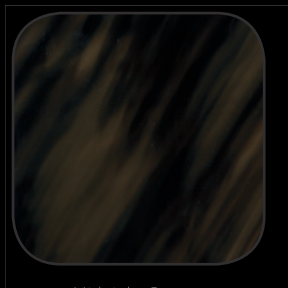
Pearl Shadow



Cameo



Latte



Midnight Canyon



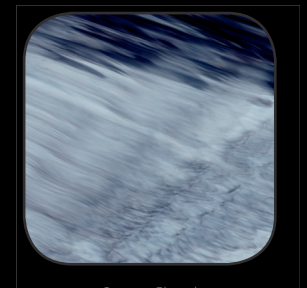
Desert Horizon



Sierra



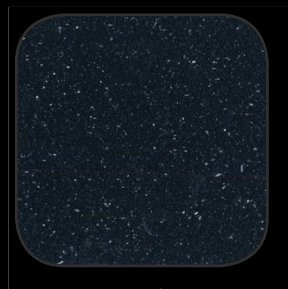
Snow White



Storm Cloud



Cobalt



Tranquility



Tuscan Sun

Cabinet Finishes

Full choice of beautiful cabinets to add the finishing touch to your custom spa.

Canadian Cedar



Clear Cedar



Black Cedar



Grey Cedar



Redwood Cedar

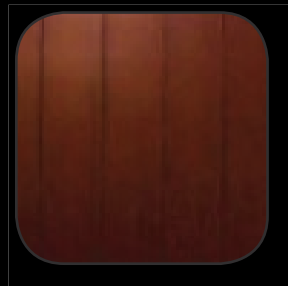


Unstained Cedar

Coast Guard Synthetic



Black Synthetic



Chestnut Synthetic



Mocha Synthetic



Grey Synthetic



Redwood Synthetic

Luxury Slate Cabinet

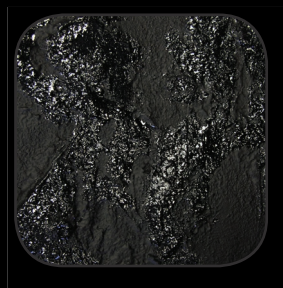
Our exclusive Luxury Slate Cabinets are handcrafted and custom moulded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.



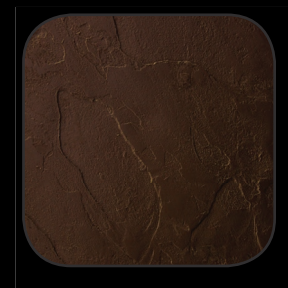
Desert Sand Slate



Mountain Grey Slate



Obsidian Slate



Stone Brown Slate



Luxury Slate Cabinets are not available on the Cascade I



Premium Upgrades

PACKAGES

Some of the most popular upgrades in price-reduced packages for your convenience.

Spa-Care Package

EcoClean® UV Sterilizer, O3 One Ozone, Crystal Clear Purification Chamber® and Refresh Switch.

Audio Package

Deluxe MP3 Waterproof Dock with Remote, Two Flushmount Speakers, Subwoofer

Supreme Audio Package

Sony® Bluetooth™ Stereo with Microphone, Four Retractable Speakers, Xtreme Subwoofer

LIGHTING OPTIONS

28 Bulb LED

Replaces stock underwater light with multicolor LED light.

Perimeter LED Waterline Lighting

Approximately 20 points of light around the spa. Includes waterfalls, pillows, waterline, topside control.

Xtreme LED with Lit Hand Controls

Approximately 50 points of light around the spa. Includes waterfalls, pillows, waterline, topside control, hand controls, cup holders and speakers.

Xtreme LED Glo Jets (shown below)

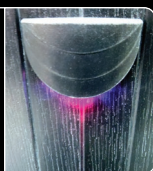
Approximately 50 points of light (or more) around the spa. Includes waterfalls, pillows, jet body lighting, topside control, hand controls, cup holders and speakers.

Exterior LED Holographic Lighting

Two vibrant strips of light integrated into the front of the spa.

Exterior Sconce Lighting

Choose 4 or 6 lighting sconces mounted to the spas exterior



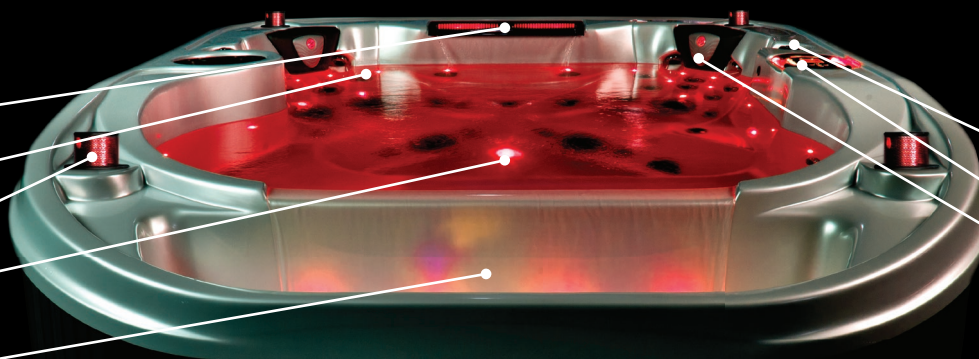
LED Waterfalls

Perimeter LED Waterline Lighting

LED Retractable Speakers

28 Bulb LED

LED Vanishing Edge Light Accents



LED Hand Controls

LED Cup Holders

LED Topside Controls

LED Pillows

Exterior LED Holographic Lighting



ENTERTAINMENT

Coast Spas® has led the hot tub industry in audio and video entertainment since we were the very first to install a stereo and TV onto a spa. After over a decade of perfecting the combination of hot tubs and entertainment we now offer an incredible range of audio and video options for our customers. Retractable televisions and speakers, MP3 docking stations, CD Players and DVD players. Our Bluetooth® stereo system (patent pending) allows you to talk hands-free in your spa using the hot tub speakers and integrated microphone.

SOUND SYSTEMS



MP3 Dock with Flushmount Speakers



(2) Speakers
or
(4) Speakers



MP3 Dock w/ Remote and Flushmount Speakers



(2) Speakers
or
(4) Speakers



MP3 Dock w/ Remote and Retractable Speakers



(2) Speakers
or
(4) Speakers



Bluetooth Stereo w/Mounted Microphone



flushmount

(2) Speakers
or
(4) Speakers



Bluetooth Stereo w/Mounted Microphone

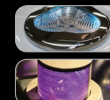


retractable

(2) Speakers
or
(4) Speakers



in.Stream Bluetooth Receiver w/ Control Panel



Choose 2 or 4 Retractable or
Flushmount speakers

SUBWOOFERS

We have two sub-woofer options available to bring your audio system to life with additional low-pitched frequencies (bass).

☐ **Standard Subwoofer**

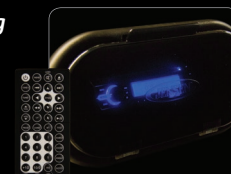
☐ **Extreme Subwoofer**

VIDEO OPTIONS



Marine Grade TV with Mounting Bracket

Includes DVD Player and
Speakers (see right)



DVD Player



Choose 2 or 4 Retractable or
Flushmount speakers

SMARTPHONE CONTROL



Smartphone Control

Find the Coast Spas
Remote Application on
the Apple® App Store™

Adjust water temperature, set filter cycles, activate jets, toggle lights on and off and even sync your spa clock with a touch of a button. This new and innovative application gives you remote control of your Coast Spa via your smart phone.



Refresh Button

Simply press to refresh your water. Quickly run your water through the spa filters before entering or after bathing



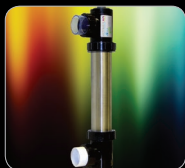
OZONE

Ozone Generators:
O3 One | O3 One Plus

Add: Crystal Clear Purification Chamber® (increased performance)



Salt Water System: Softer and less abrasive water for sensitive skin than standard chlorine based systems. (Includes Ozone)



Powerful water sterilizer. Uses Ultraviolet light to remove microscopic contaminants.

For more information on Coast Spas' Purification components. View page 16 . Your purification upgrades work in harmony with your Hydro Cyclonic Filtration System®. This system is proven to be a far superior method of filtration and is one of the only pressurized commercial-grade filtration systems available. The combination gives bathers the highest level of pristine, clear water.



Air Blower with Additional 18 Stainless Steel Jets

Supercharge your massage. Forced air mixed with water provides superior hydrotherapy.



Volcano Jet and additional Diverter Valve

Powerful jet installed near the spa floor. Provides a deep tissue massage for legs, calves and feet.



The ultimate foot massage. Add these to your spa and feel your stress melt away.



Cedar Top Rail (req. Cedar Cabinet)



Coast Guard Bottom

Complete protection for the bottom of your spa.

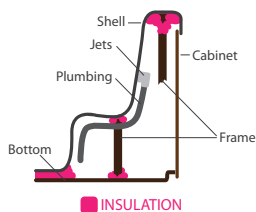


Synthetic 2" x 4" Spa Base (kickplate)

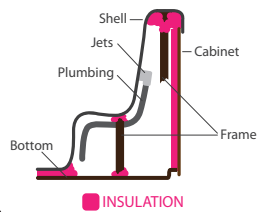
Durable and completely resistant to the worst that nature can throw at your spa.

Coast Spas give you more options and your spa insulation is no exception. Choose from four insulation upgrades to fit your needs. We use premium insulation materials with high R-values to ensure your spa has the best thermal resistance to exterior temperatures. For the highest level of insulation, structural and plumbing support we recommend the Full Foam Option.

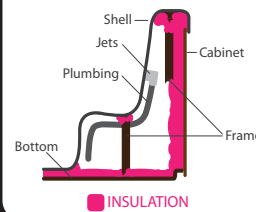
FRAME LOCK INSULATION



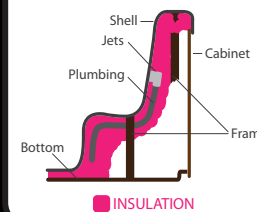
HEATMAX INSULATION



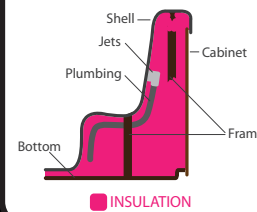
ARCTIC PAIN INSULATION



PARTIAL FOAM INSULATION



FULL FOAM INSULATION





A Deeper Look at Coast Spas®

STEEL REINFORCED ACRYLIC SHELL

Everything on your spa can be replaced, except for the shell. This is why Coast Spas® produces the strongest shells in the industry. We combine up to 12 layers of fiberglass onto the vacuum formed molded acrylic. Any potential structural load points are further reinforced with steel angle iron. This is then covered with more layers of fiberglass. The result is a shell that is so strong that it is guaranteed to last a lifetime.



Up to 12 Layers of fiberglass with steel angle iron reinforcement.

EXCLUSIVE 24" WATERFALL

At one time waterfalls were just to add soothing sounds and a relaxing ambiance to your spa. Coast Spas® changes that by putting you into the waterfall, giving you a feeling of pure relaxation and complete tranquility. Our exclusive 24" waterfall is the largest available on any spa.



QUALITY IS IN THE DETAILS

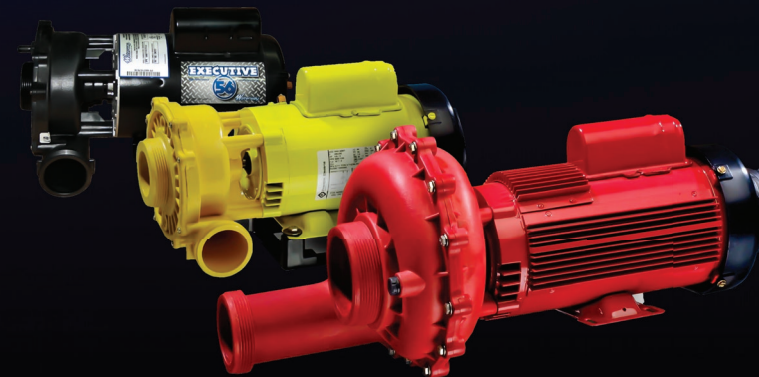
We're happy to bare it all. From the ground up, inside and out, our spas are Built to Last™

Look close, we want you to. Every detail has been carefully refined and is ready to be scrutinized by the most discerning customer. Our spas come standard with vacuum formed equipment enclosures (shown left), recessed floor drains, gate valves, bottom moisture protection, titanium heaters, large foot wells, ergonomic multi-level seating, stainless steel accents, beverage holders, freeze protection and much more. When you are as committed as we are to building the World's Best Built Spas®, you don't overlook the little things.



A SMARTER WAY TO FILTER YOUR SPA

Our jet pumps have the most powerful motors available in a portable spa. We recognize that supplying high volumes of water to your jets is imperative to achieving a significant massage therapy experience. When not pushing ultra high volumes of water to the jets, our pumps automatically convert to an eco-friendly hybrid that is whisper quiet and specially modified to run on as little as 1 Amp. This results in superior daily operational efficiency and greatly reduces energy consumption. Furthermore, our spas have customized programmable filtration cycles and economy modes that are suited to the owner's needs rather than running a circulation pump 24/7 that results in high failure rates and operating costs. Our built-in jet pumps achieve fast and efficient filtration without the additional equipment and plumbing required by alternative methods.



For Our Cleaner Tomorrow,
We Are Taking Responsibility
Today.

Low Amperage Pumps

Our low amperage jet pump motors consume as little as 1 Amp of power on heating and filtering cycles.

Energy Efficient Filtration

Our Hydro Cyclonic Filtration System® provides the most efficient filtration in today's hot tub industry. This results in a shorter overall running time and greatly reduced power consumption.

REDUCE, RE-USE, RECYCLE

We filter, purify and re-use the water that is used to test our spas during production.

We sort waste, wood and cardboard which is then sent to appropriate destinations for recycling. Including pumps and metal-based products.

Purchasing recycled materials where permissible is part of the Coast belief in a better tomorrow for everyone.

We go to great lengths to promote environmentally responsible manufacturing processes.



AUTHORIZED COAST SPAS DEALER



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© Coast Spas Manufacturing Inc. All rights reserved. Coast Spas®, World's Best Built Spas®, Built to Last®, Where Stress is Water Soluble®, Water Diversion Blade®, THE END of the day®, Crystal Clear Purification Chamber®, EcoClean®, Cyclonic Filtration System®, SOUNDWAVES™, Extreme®, Wellness Spa®, The BOSS®, ISPA®, Northwind Hot Tubs® and Northwind® are the registered trademarks of Coast Spas® Manufacturing Inc. All other brands, product names, company names, trademarks, trade names and service marks used are the property of their respective owners. Due to our continuous improvement programs, Coast Spas may make product modifications and enhancements. Specifications may change without notice. International products may be configured differently to meet local electrical requirements. Dimensions are approximate. Product pictured may include options beyond standard equipment. Check with your local dealer for the most current product specifications.

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